

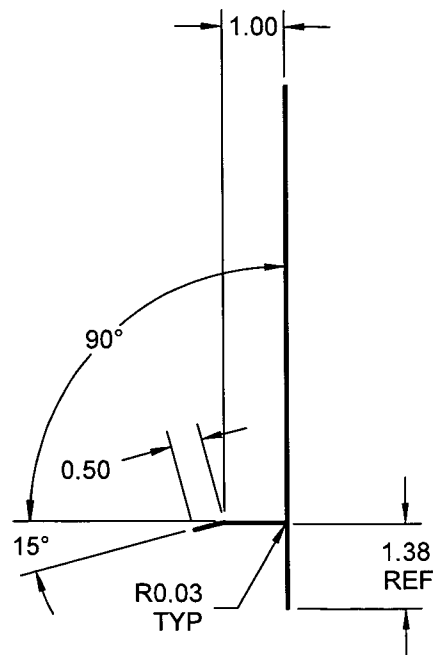
D3608-1 LOWER DOUBLER

D3608-3 UPPER DOUBLER

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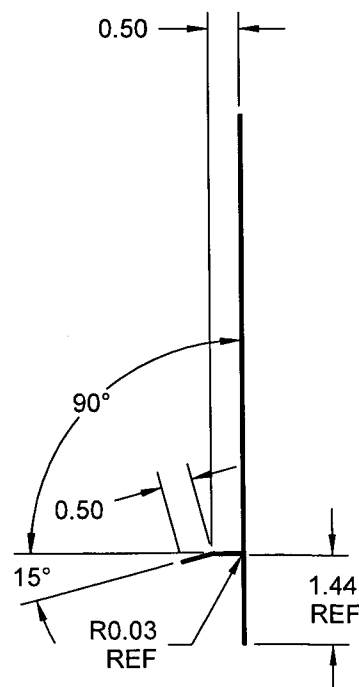
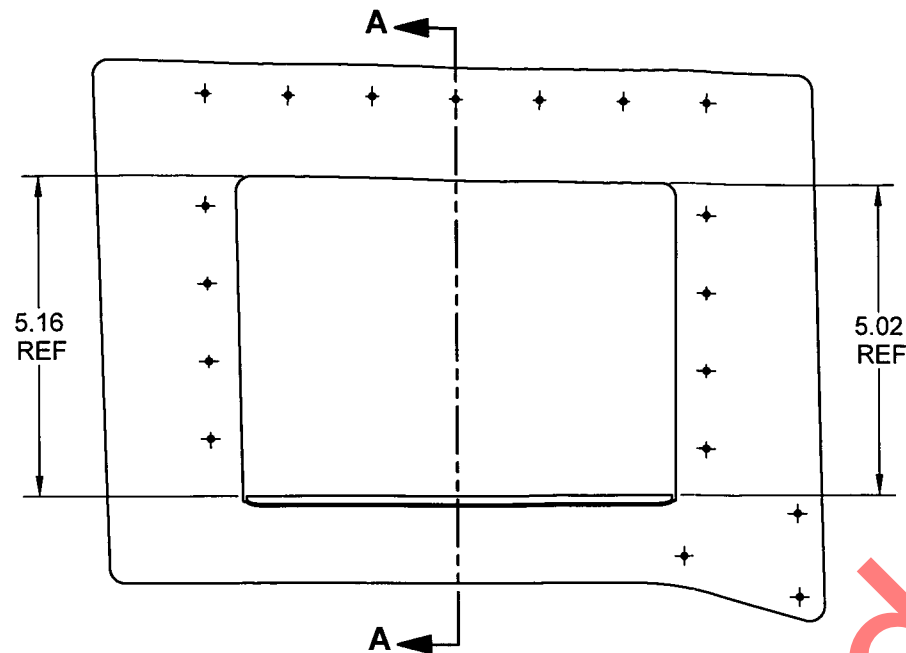
- NOTES:**
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 20 GAUGE, 0.038 THICK
PER AMS 5513 OR AMS 5524, REF. DART SPEC. M304S20GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3608-X" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.76 lbs EACH

A	NEW ISSUE	MB	07.04.11
REV.	DESCRIPTION	BY	DATE
DESIGN	1/3	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	1/3		
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	1/3	D3608	SHEET 1 OF 4
APPROVED	1/3	TITLE	SCALE
DE APPR.	1/3	DOUBLER	NTS
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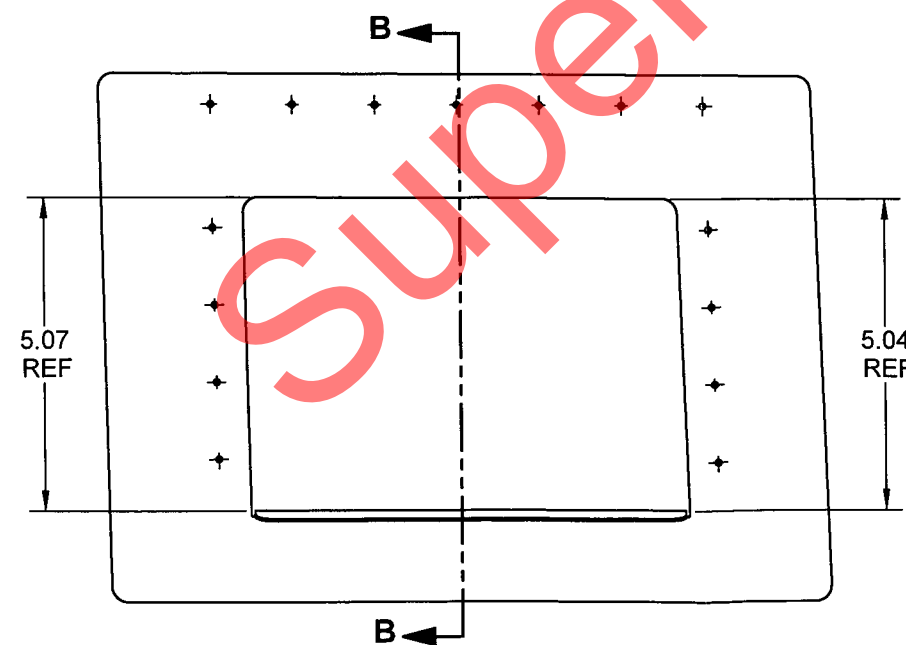
SECTION A-A

D3608-1 LOWER DOUBLER
(MAKE FROM D3608-1F)



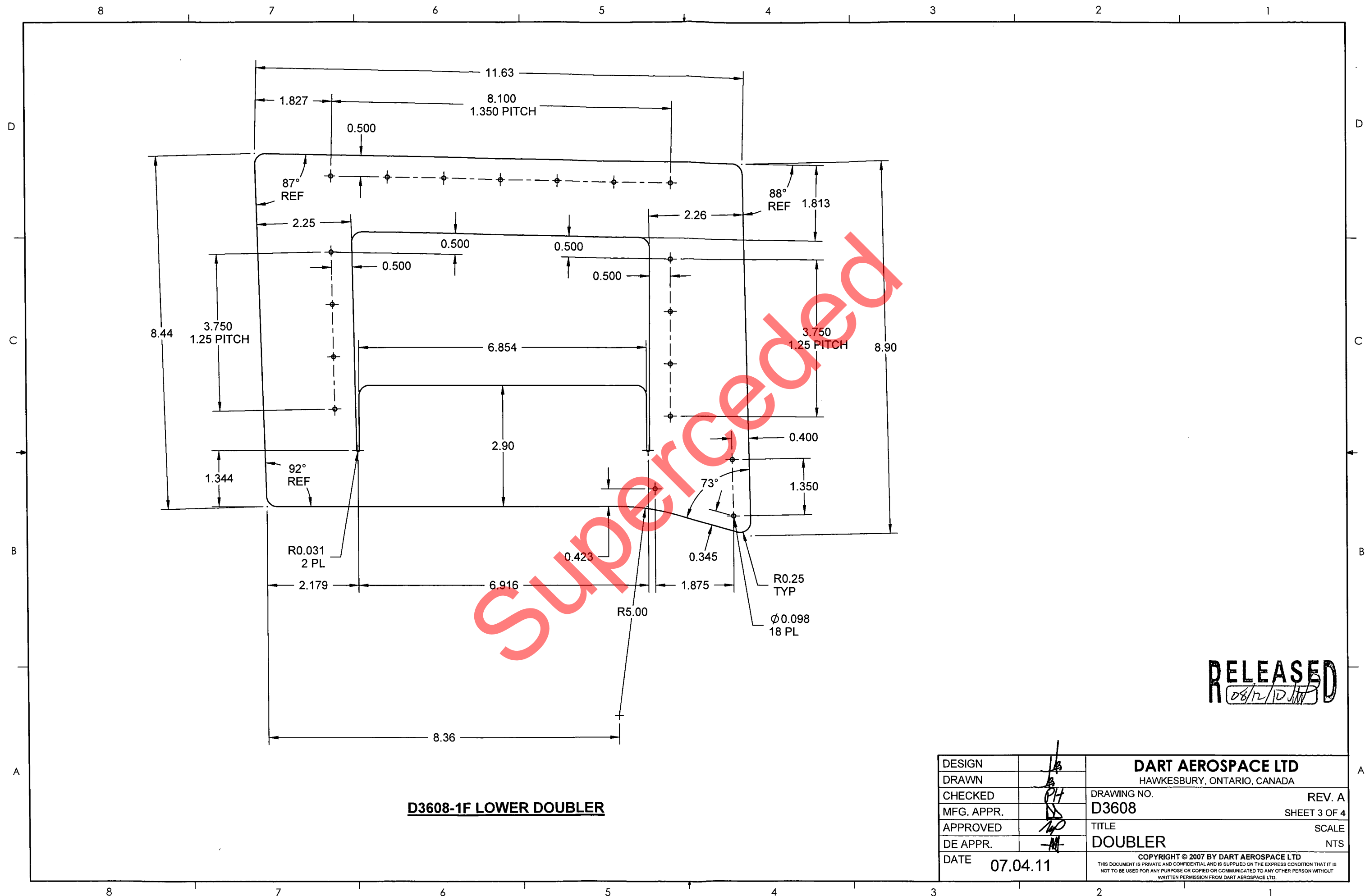
SECTION B-B

D3608-3 UPPER DOUBLER
(MAKE FROM D3608-3F)



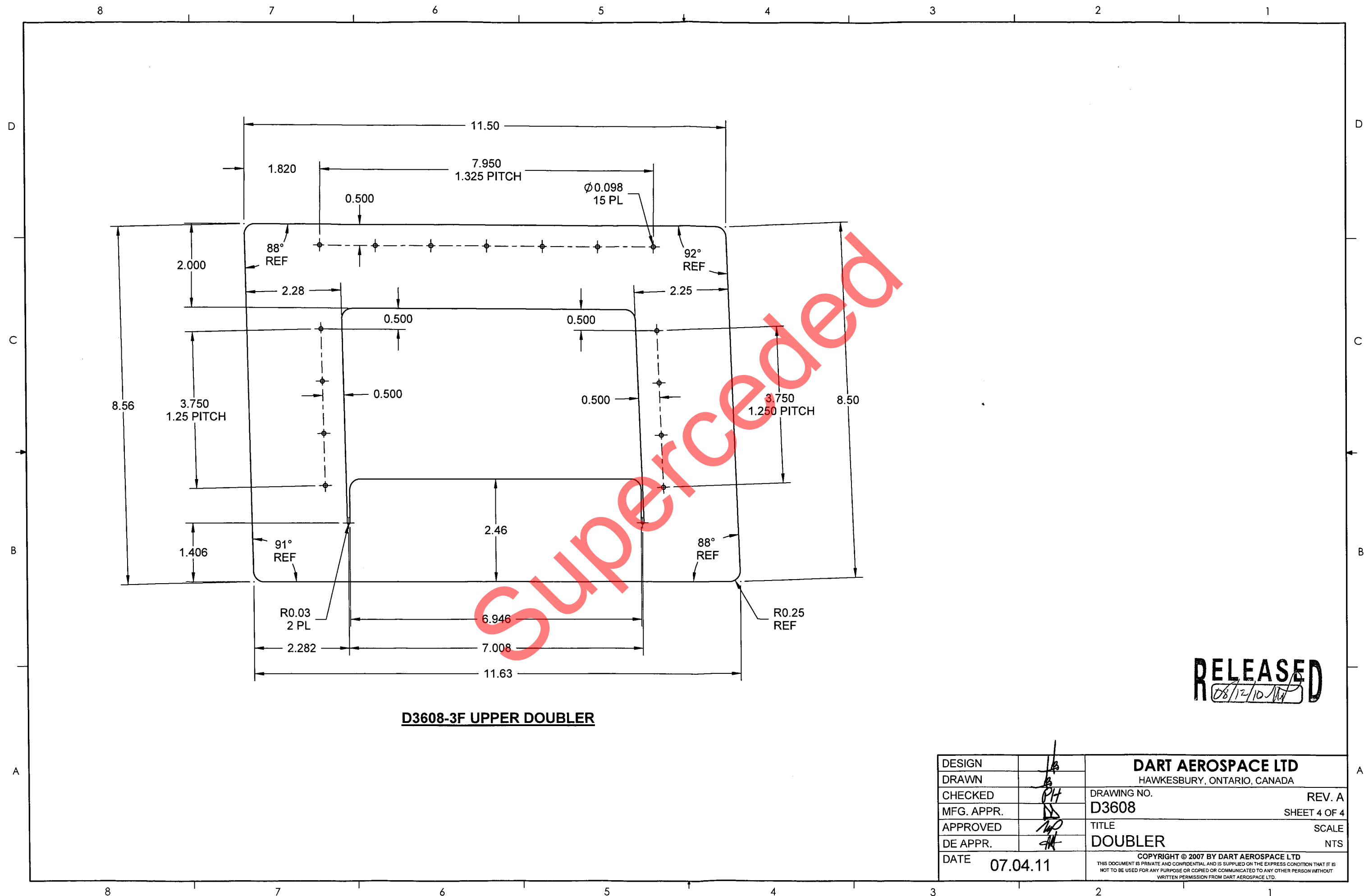
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D3608-3F UPPER DOUBLER

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